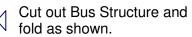
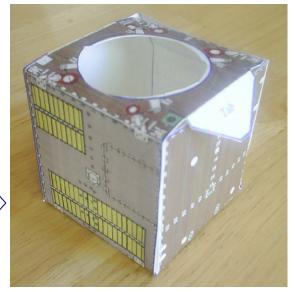
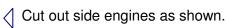


Glue edges labeled "Tab" as shown. Leave the Side Engine tabs un-glued.





Glue side engines to bus structure tabs as shown.







Glue edges labeled "Tab" as shown.



Cut out the High Gain Antenna and glue as shown.



Cut out the High Gain Antenna Mount > and fold as shown.



Glue the High Gain Antenna to the High Gain Antenna Mount as shown.

Cut out Instrument Assembly and fold as shown.

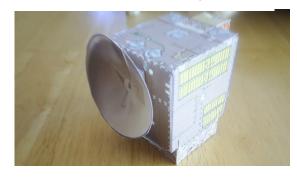


Glue Instrument Assembly to Bus Structure as shown. Glue the gray, unlabeled tab to the back of the Bus Structure as shown.

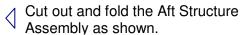




Glue the High Gain Antenna Mount to the opposite side of the Bus Structure from the Instrument Assembly.







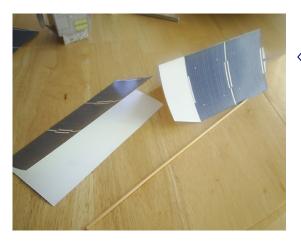


Glue the edges labeled "Tab" as shown. The upper portions of the 'sides should not be folded.





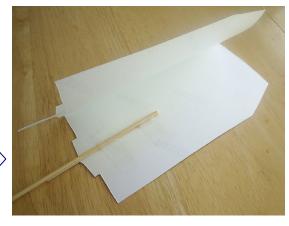
Glue the Aft Structure Assembly to the bottom of the Bus Structure, lining up the yellow Louvers on each side of the assembly.

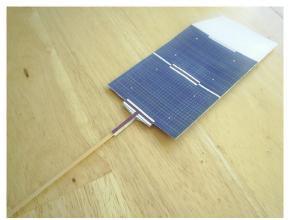


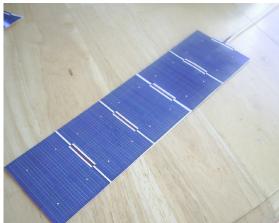
Tape the skewer to one face of the inside of the array cutout with the deployment arm.

Cut out and fold the Solar Arrays as shown.

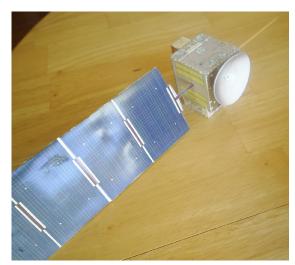
A Barbecue Skewer can be used to assemble the arrays.



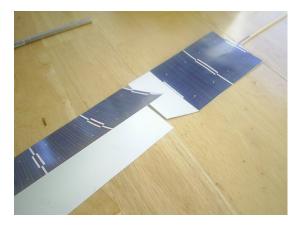




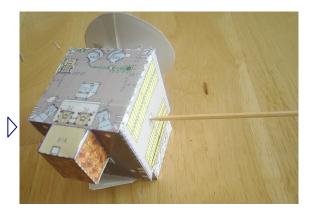
Cut a small slit into each side of the Bus Structure in the white circle where the solar array mounts.



Assemble the Solar Array on the other side of the spacecraft as before.



Glue the outer 3 panels of the 5 panel solar array to the tab on the 2 inner panel assembly.



Insert the skewer into this slot, and out the slot on the other side of the Bus Structure.



Picture of the completed Dawn model

